Each

Wednesday, 7/11/2007 2:49:01 PM Date: User: **Process Sheet** : STRIKER PLATE Customer : CÚ-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 33486 **Estimate Number** : 10589 : D2237 **Part Number** P.O. Number : D2237 REVD1 : 7/11/2007 S.O. No. : **Drawing Number** This Issue : N/A Prsht Rev. : NC Project Number : // : SMALL /MED FAB : D1 First Issue Type **Drawing Revision** : 31692 Previous Run Material : 7/23/2007 Qty: 100 Um: **Due Date** Written By Checked & Approved By Clarify IPP NG : Est. C 02.05.11 Comment EST D 06.05.25 Waterjet **Additional Product** Job Number: Description: Machine Or Operation: Seq. #: 10 M304S22GA 304/316 .032 Sheet Comment: Qty.: 1.6815 0.0105 sf(s)/Unit Total: 1.0500 sf(s) 304/316 .032 Sheet Batch: 10365 M102159 48 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D Dwg Rev: **D** Prog Rev: DI HB 07-07.30 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2

67-07-30



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK





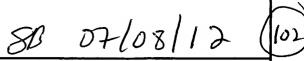


SMALL & MEDIUM FAB RESOURCE 1

Comment: SECOND CHECK SMALL FAB

Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form as per drawing



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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	1									

Part No:	PAR #: Fault Category:	NCR: Yes No DQA:	_ Date:
	•	QA: N/C Closed:	Date:
	WORK ORDER NONE CONFOR	DMANCE (NCD)	

	WORK ORDER NON-CONFORMANCE (NCK)						
	Description of NC		Corrective Action Section B	(f)	Verification	Approval	
STEP	Section A	Initial Chief Eng	, Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector
	+		2				
a a							
	-			-			
	STEP	STED Description of NC	STEP Description of NC Section A Initial	STEP Description of NC Section A Initial Action Description	STEP Description of NC Section A Initial Action Description Sign &	STEP Section A Initial Action Description Sign & Verification Section C	STEP Description of NC Section A Portion Description Section B Verification Approval Chief Eng

NOTE: Date & initial all entries

Wednesday, 7/11/2007 2:49:01 PM Date: Kim Johnston Uşer: **Process Sheet** Drawing Name: STRIKER PLATE Customer: CU-DAR001 Dart Helicopters Services Job Number: 33486 Part Number: D2237 Job Number: Seq. #: Description: **Machine Or Operation:** INSPECT WORK TO CURRENT STEP 6.0 Comment: INSPECT WORK TO CURRENT STEP PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: 8.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE CJ07/08/13 Job Completion

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
			-				
Part No	:	PAR #:	CR: Yes	No DQ	4 :	Date: _	

QA: N/C Closed: ____ Date: ___

NCR:			WORK ORDER NON-CONFORMANCE (NCR)							
		Description of NC		Corrective Action Section B		Varification	Annroyal	Ammount		
DATE	STEP	Section A	Initial Action Description Sign & Chief Eng Chief Eng Date			Verification Section C	Approval Chief Eng	Approvat QC Inspector		
								·		
				9						
							1.			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	33486
Description: Striker Plate	Part Number:	D2237
Inspection Dwg: D2237 Rev: D1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

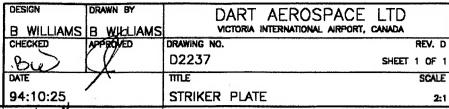
X	First Article		Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.300	+/-0.010	.300	×			
0.250	+/-0.010	1250	X			
1.550	+/-0.010	1.550	*			
1.800	+/-0.010	1.799	*			
0.750	+/-0.010	750	×			
Ø0.128	+0.005/-0.001			140		
0.034	+/-0.010	Ø , 130 ,034	*			
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Measured by:	Audited by:	co	Prototype Approval:	N/A
Date: 67-07-30	Date:	07/9/30	Date:	N/A

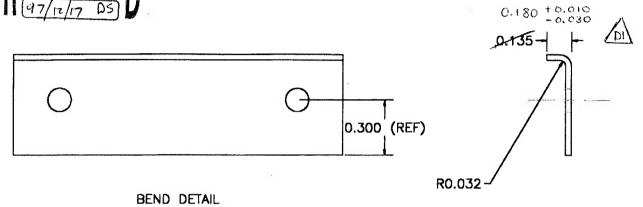
Rev	Date	Change	Revised by	Approved
Α	07.05.31	New Issue	KJ/JLM	
	· · · · · · · · · · · · · · · · · · ·			7.7

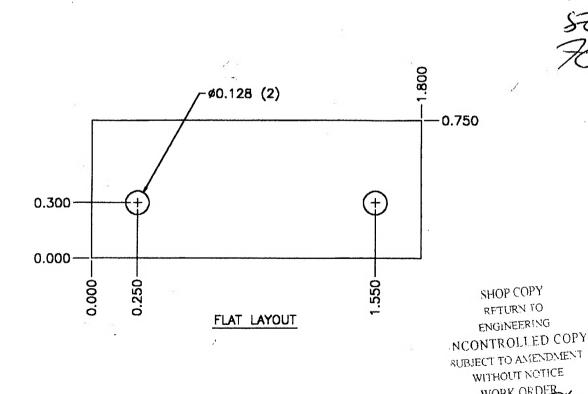




DI # 2 04.06.15 UPDATE DIMENSION







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MATERIAL: 304/316 SS, 0.034 THICK